How to plan an INCLUSIVE Manufacturing Day

As you plan your manufacturing day events with students, use these research-based prompts to connect to students' **heads**, **hearts**, and **hands**. When you follow these strategies, you can help students imagine the possibilities for a bright future in manufacturing and support your team in making your MFG day one that students will never forget.



HEAD Can I do it?

- ★ Help students connect to what they already know and can do.
- ★ Provide and train diverse role models and hosts who work closely with the students throughout the event.
- ★ Reduce stereotype threat. Stereotype threat is the risk of confirming a negative stereotype about one's group such as women don't go into manufacturing.



HEART Do I want to do it?

Start with why! Focus on key messages that help students see the impact and importance of manufacturing on their lives.

Manufacturers make a world of difference and help shape the future Manufacturing
is essential
to our health,
happiness, and
safety

Manufacturers are creative and collaborative problem-solvers



HANDS Let me do it?

- ★ Spark students' curiosity by giving them options to choose from, and providing the right support as they learn.
- ★ Create inclusive team-learning settings through deliberate planning of groups and monitoring to address stereotypes.
- ★ Design practical learning experiences that connect to real life and show how students can make a positive difference in their communities.



NAPE strives to create equitable learning environments where each student thrives and receives an education that prepares them to earn a living wage. We provide data-driven research, training, and evaluation to transform education and workforce systems at the individual, institutional, and system levels. We approach our work of broadening opportunity and success where equity and identity intersect to include gender, race, culture, disability, and socioeconomics.

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Rubric for Equitable & Inclusive MFG Days

Through thoughtful action, we can create equitable and inclusive environments that encourage, facilitate, and accelerate every student's success in manufacturing.

> **INEQUITABLE & EXCLUSIVE**

PERFORMATIVE OR STATUS QUO **EQUITABLE & INCLUSIVE**



Connect to what students know and

can do This brain-science truth boosts confidence and self-efficacy!

Planned activities and facilitators do not connect to student's prior knowledge.

How does the manufactured product relate to their everyday lives? Where do students see manufacturing in their communities? What do they know from tv, social media, books, or people?

Planned activities and facilitators connect a little bit to student's prior knowledge, but some students remain on the peripheral.

Activities are differentiated and facilitators work with every student to find a way to connect activities or content to something they know and can do.

Diverse representation

This includes images, speakers, authors, videos, game characters, etc.

Only the **normative** population is represented.

For example: an all white or Asian male panel of engineers.

Representation is mostly normative with the exception of one tokenized individual.

Representation is **diverse across** gender, race, socioeconomic status, ability, etc.

Accessible to every student

This includes scheduling, cost, transportation, physical requirements, culture/ climate, etc. In addition, are all components accessible to people with visual, hearing, and physical impairments?

Many barriers exist

to access, opportunity, and participation. Inadequate efforts are made to eliminate barriers.

Whether we realize it or not, barriers exist. Use the registration process and education partners to help you recognize and reduce as many possible. While some efforts to eliminate barriers are in place, and progress has been made. barriers still exist to access, opportunity, and participation.

No known barriers exist to access, opportunity or participation, and intentional supports are provided to increase accessibility.

Challenges gender norms and stereotypes

Gender norms and stereotypes are perpetuated.

For example: All guest speakers who work in manufacturing are men, and the administrative staff are women. This goes unaddressed, perpetuating gender norms and stereotypes that women are not in manufacturing. Or, girls are told to have a boy help them complete a task that requires some physical strength, assuming they are not strong enough.

Gender norms and stereotypes are **not** challenged.

For example: A guest speaker says, "girls may not like it in manufacturing because they might break a nail," and people chuckle uncomfortably, but the stereotype is not interrupted and challenged as false.

Gender norms and stereotypes are challenged.

For example: A boy asks a girl in his group to prepare the presentation, because "girls are neater," and a facilitator hears him and invites him to write neatly and allow the girl to continue working with the activity.

	1 INEQUITABLE & EXCLUSIVE	2 PERFORMATIVE OR STATUS QUO	3 EQUITABLE & INCLUSIVE
Challenges racial norms and stereotypes	Racial norms and stereotypes are perpetuated.	Racial norms and stereotypes are not challenged . For example: Asian students are assigned the math portion because "Asians are good at math."	Racial norms and stereotypes are challenged.
Challenges socio- economic status (SES) norms and stereotypes	SES norms and stereotypes are perpetuated. For example, if students are required to bring materials or wear specific clothing that is not provided for everyone at the event, students without access may choose not to attend, perpetuating exclusion of low SES populations.	SES norms and stereotypes are not challenged .	SES norms and stereotypes are challenged.
Challenge ableist norms and stereotypes	Ableist norms and stereotypes are perpetuated. For example: Students in wheel chairs are discouraged from welding class.	Ableist norms and stereotypes are not challenged .	Ableist norms and stereotypes are challenged.
HEAR	Do I want to do	it?	
Positive career messaging 1) Manufacturers make a world of difference and help shape the future 2) Manufacturing is essential to our health, happiness, and safety 3) Manufacturers are creative and	Positive messaging is missing from the communication, design, and implementation. For example: Manufacturing is for the elite math and science students,	Positive messaging is additive , yet not fully integrated into the communication, design, and implementation.	Positive messaging is fully integrated into the communication, design, and implementation.

3) Manufacturers are creative and collaborative problem-solvers. 1

For example: Manufacturing is for the elite math and science students, and collaboration is ignored. Or the primary emphasis is on wage potential, assuming that will motivate everyone.

Multiple work² and cultural values³

Primary Work Values

EXTRINSIC: make money, job security INTRINSIC: autonomy, interest PRESTIGE: respected, high status SOCIAL: work with people, make a contribution to society

Cultural Values

Individualistic (the most dominant and normalized values in the USA) and collectivist values contrast in their approaches and mindsets in many ways. When we prioritize one over the other, we do not foster inclusive environments.

Only individualistic cultural values and extrinsic work values are included. Collectivist and other work values are missing.

For example: the nature of the intervention is competitive, with no social value. All of the benefits of wage earning is emphasized, but no reference to the benefit of manufacturing to society.

Collectivist cultural values and social/ intrinsic/prestige work values are **additive**, yet not fully integrated.

Collectivist cultural values and social/ intrinsic/prestige work values are fully integrated and equally valued as ways of knowing, doing, and being.

	1 INEQUITABLE & EXCLUSIVE	2 PERFORMATIVE OR STATUS QUO	3 EQUITABLE & INCLUSIVE
Encourages career exploration outside of norms	Facilitators do not encourage students to explore careers outside of norms.	Students are passively encouraged to explore careers outside of norms.	Students are actively and directly encouraged to explore careers outside of norms. For example: Students are personally invited and encouraged to consider nontraditional careers.
Encourages college AND career readiness	Only four-year college pathways are represented as acceptable post-secondary options.	Some two-year college, certificate, and apprentice pathways are included, but implicitly presented as secondary to four-year college pathways.	Two-year college, certificate, apprentice, and four-year college pathways are included, and presented as equally valuable post-secondary options.
HAND	E Let me do it?		
Student-centered Promote student-centered,	Activities do not allow student agency	Activities allow for some level of student	Activities allow for student agency and

rather than content or teacher-centered learning, by stimulating student agency and scaffolding learning appropriately.

(choice) or scaffold learning appropriately.

For example: Events are lecture-based, prioritize content over the student experience, and/or do not provide enough support for student learning.

agency, or modestly scaffold learning.

scaffold learning appropriately.

Spark students' curiosity by giving them options to choose from, and providing the right support as they learn.

Team-learning environments

Create inclusive team-learning settings through deliberate planning of groups, monitoring behaviors, and giving students what they need to succeed.

Activities include no team learning.

The best teaming is groups of 4, where no student is the "only" (girl, student of color, English learner, etc.), and responsibilities rotate so that everyone has a task and no one is watching others do. Equity means giving students what they need to succeed!

Activities include some team learning, but groups are not designed with equity in mind or monitored for inclusive behaviors.

Activities include team learning, and groups are designed with equity in mind and monitored for inclusive behaviors.

Authentic, handson, real-world learning activities

Create authentic, hands-on, real-world learning activities that highlight social impact and also relate to the student's lived experiences.

Activities are not hands-on, authentic, or real-world examples that highlight social impact relevant to the student's lived experiences.

Activities are hands-on, but not authentic, or real-world examples that highlight social impact relevant to the student's lived experiences.

Activities are handson, authentic, and real-world examples that highlight social impact relevant to the student's lived experiences.

For example, a company doesn't just make extrusion die machine parts, they improve products such as air bladders for athletic shoes, automobile windshield gradients, and packaging films that keep our food safe.



HELP STUDENTS ANSWER THE FOLLOWING

Can I do it? Do I want to do it? Let me try it?



head heart

hands

ENDNOTES

1 **STEM Messaging:** National Academy of Engineering. 2008. Changing the Conversation: Messages for Improving Public Understanding of Engineering. Washington, DC:

The National Academies Press. https://doi.org/10.17226/12187. See also NAPE's Explore STEM Careers Toolkit: https://napequity.org/product/stem-toolkit/

Watch a quick overview here: https://www.youtube.com/watch?v=w-Jp4Cte6ZMU&t=682s

2 **Work Values:** Learn more: https://nape.courses/topic/stem-4-1-agen-da-2/

See also NAPE's Explore STEM Careers Toolkit: https://napequity.org/product/stem-toolkit/

Watch a quick overview of work values here: https://www.youtube.com/watch?v=wJp4Cte6ZMU&t=964s

3 **Cultural Values:** Watch a video "Individualism vs Collectivism: Why it Matters in the Classroom"https://youtu.be/5mlGIS_OblE



Read the full article and access additional resources.